INTRODUCTION

After decades of watching the Moore's law hold and enjoying the steady increase in transistor densities, the pre-dominantly CMOS based Integrated Circuit industry now faces the prospect of transistor sizes hitting the physical limit. As sizes go well below the micro-scale, undesirable effects like high power dissipation and quantum-mechanical side-effects discourage further scaling down of CMOS devices. With the view of countering these problems, or putting these very effects to good use, many nanoelectronic fabrics are being explored to serve as an aid or replacement to CMOS devices. One such option - Quantum-dot Cellular Automata - has been widely perceived as one of the technologies which can be a solution to the scaling problems in CMOS technology. It uses charge orientation to represent logic rather than current flow. The basic device cell of the QCA fabric consists of four quantum dots placed at the vertices of a square and two extra electrons free to tunnel between them. As shown in Figure 1, Coulombic repulsion forces the electrons to take up one of the two diagonal orientations. The primitive logic structures of the paradigm are the Majority and Inverter gates shown in Figure 2. While the Majority gate being a basic logic element opens up opportunities to new ways of logic design, the familiar two-input AND
and OR gates are easily implemented by fixing one of the inputs of the Majority gate at -1 and +1 respectively. Apart from its novel concept of operation, Quantum-dot Cellular Automata is considered to be a promising paradigm because of the high speeds and extremely low power consumption it promises.

Working, illustrate its use with an example of a XOR gate and analyze its pros and cons. Section 5 describes a simulation engine for QCA created by the authors and the results of simulating designs which use the proposed wire crossing mechanism. We conclude in Section 6.

Fig. 1: QCA cell states

Quantum dots Extra electrons

Binary '0' Binary '1'
(-1 orientation) (+1 orientation)

Fig. 2: Basic logic gates in QCA

Fig. 3: Landauer clocking signals for QCA

Conventional QCA Clocking

Clocking is a concept introduced with the objective of giving direction to the logic flow in QCA circuits. A four-phase clocking strategy is used to facilitate adiabatic switching and thus a reliable circuit. The control of ground-state by clocking involves adjusting the tunneling barriers to fix the electrons at their positions or let them tunnel to achieve ground-state. The four phases of this clocking scheme (Figure 3) are: SWITCH - the cell determines its next state according to neighbors' states, HOLD - the barrier is set so that the electrons remain in the state it settled to during the SWITCH phase, RELEASE - the cell moves towards the NULL state, and RELAX - the barrier forces cell to the NULL state.

Wire Crossing in QCA

A number of methods have been explored to tackle the problem of wire crossings in QCA. We discuss these in this section.

Coplanar Wire Crossings

Coplanar wire crossings using a combination of 45-degree and 90-degree cells have long been projected as a unique feature of the QCA paradigm. It is based on the observation that, when placed in line, 45-degree and 90-degree cells do not affect each other's state. This leads to the coupling between the two 90-degree cells at the intersection in Figure 4, though they...
are one cell apart. Predictably, this coupling is somewhat weaker than it would have been in a normal wire, leaving the success of the crossing less probable.

A more immediate issue associated with the coplanar wire crossing, perhaps, is the practical difficulty involved in fabricating molecular QCA circuits including cells of more than one orientation. The need for cells to be placed at half-cell displacements not only makes fabrication tougher, but makes the resulting circuits very much prone to defects.

**Multilayer Wire Crossings**

The concept of using multiple layers of QCA cells has been proposed as a way to overcome the difficulties of the coplanar wire crossings discussed above. However, it has not been demonstrated experimentally and may turn out to be infeasible to implement or highly dependant on the implementation. Fabrication issues too put the practical success of this method in doubt.

**Elimination of Wire Crossings**

However, it should be noted that this may not be a very scalable solution, as the area overhead involved in node duplication increases exponentially with the size of the circuit. Also, the crossings are merely pushed to the input end of the circuit and may lead to a substantial increase in the number of inputs to the circuit if the QCA circuit is kept crossing free.

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**Fig. 4: Coplanar Wire Crossing Structure using combination of 45 and 90-deg wires**

Being a never-seen-before phenomenon offered by QCA, this area and timing efficient coplanar wire crossing has been highly popular. However, it comes with issues of low robustness and fabrication difficulties. The weak coupling makes the crossing highly sensitive to physical parameters like cell dimension, inter-cellular spacing, temperature etc. In spite of the physical parameters being favorable, there are instances when a circuit with multiple crossings may behave unexpectedly. As illustrated in, cascading wire crossings may lead to floating sections of wire which are weakly coupled with the rest of the wire, and are vulnerable to crosstalk. High levels of precision in the placement of the cells are needed for the crossing to remain reliable. Though a number of tricks (like TMR and thicker crossings) have been tried to improve the robustness of these crossings, it would always be preferable to have an inherently more reliable coplanar crossing occupying lesser area.

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**Fig. 5:**

(a) Proposed Coplanar Wire Crossing Structure

(b) Proposed Clocking Scheme and working of the circuit in Fig 5(a)
Logical Wire Crossings
Swapping two bits using XOR gates has been explored as an option to perform wire crossings logically. Though this approach eliminates the problems of fabrication and reliability, it introduces a significant area overhead and involves a considerable delay.

Proposed Clocking Scheme
We propose an 8-phase clocking scheme with three types of clock signals - Normal, Crossing and Converting. Four phase shifted versions of the Normal clock signal are used for general logic flow, a Crossing signal is used at the intersections of wire crossings and two phase shifted versions of the Converting signals act as the interface between the two. The assignment of clock phases and the waveforms in a typical wire crossing are as shown in Figures 5(a) and 5(b).

The four Normal clock phases behave similar to the conventional 4-phase clocking signals used in QCA and ensure that any type of logic is implementable with them. The Crossing and Converting signals are routing signals, mainly used at wire crossings.

This scheme makes it possible to use a regular grid of 90-degree cells to build any type of circuit. It paves the way for building more robust and less defective circuits by removing the need for multiple layers, multiple types of cells and different cell displacements.

Wire Crossing using Time Division Multiplexing
The key idea behind the proposed scheme is to use the intersection cell to time-division multiplex the signals on the two crossing wires. The facts that a cell effectively samples its neighborhood and determines its state only during its SWITCH phase and that cells in their RELAX phase do not affect the orientation of cells in the vicinity have been used to design the clocking patterns and the assignment of clock phases in the crossing.

A QCA clock cycle in this scheme consists of a cycle of the Normal, Converting signals, or two complete cycles of the Crossing signal.

All cells used for computation and normal signal propagation are assigned Normal clock signals. The Crossing cell samples the states of its neighbors twice in a clock cycle, thus carrying the values of two signals in two halves of the clock cycle. The Converting cells sample the state of the Crossing cell during the relevant part of the clock cycle to get the required wire's signal. Now, a Normal cell in each direction can sample this signal to complete the wire crossing.

The working of a crossing is illustrated in Figure 5(b) with the signal values carried by each cell over two clock cycles or 16 phases of the clock. In this example, when $x$ switches at phase-1, only one of its neighbors - $a$ - is in the HOLD phase, resulting in $x$ holding $a(1)$ at phase-2. Cells $b$ and $c$ switching at phases 2 and 3 propagate this value. Now that the horizontal signal has been sent across, when $x$ switches at phase-5, only $p$ is in the HOLD phase and Cells $q$ and $r$ propagate the signal in the vertical wire intact. The arrows in Figure 5(b) show how the signal values travel from input to output on both wires. Note that, for each signal, only the neighbor from which the required signal is to be copied is in the HOLD phase, all others being in the RELAX phase.

We now move on to illustrate the usage of the proposed wire crossing mechanism using a 2-input XOR gate.

Example : XOR gate
A straightforward implementation of the expression $A\cdot B + B\cdot A$, using two inverters, two AND gates and an OR gate is considered. The layouts of the XOR gate implemented using the conventional coplanar crossings (Section 3.1) and the proposed coplanar crossing mechanism are provided for comparison in Figure 6.

Note that two wire crossings are needed in both implementations. Notice that in Figure 6(a) the crossings are made by first transferring the signals on the 90-degree wires to 45-degree wires to enable the crossing and back to 90-degree wires by means of cells placed at half-cell horizontal positions. This is not necessary in Figure 6(b), enabling the fabrication of the design in a uniform grid structure of a single type of cells.
However, the clocking-based crossing scheme requires the crossing signals to be clocked only with Normal-0 and Normal-2 and introduces a delay of 3 phases in the signals. This needs the cells to be clocked such that they are clocked with the correct clock signals when they arrive at crossings. In Figure 6(b), the first crossing has the signals A and B coming in clocked with Normal-2 and Normal-0 respectively. After the intersection, signal A is tapped using a cell clocked with Converting-1 and transferred to the wire leading to the inverter at Normal-0. Similarly, signal B is tapped and forwarded using cells clocked with Converting-0 and Normal-1 respectively. The second crossing has the signals A and B coming in with Normal-0 and Normal-2 respectively. They are tapped out of the crossing in a fashion similar to that employed in the first crossing.

From the layouts in Figure 6, it is clear that the areas of the circuits are comparable. In fact, the circuit using the proposed crossing mechanism uses fewer cells. However, the circuit in Figure 6(b) has a latency of two clock cycles while the latency of that in Figure 6(a) is only one clock cycle.

Analysis of the Scheme

The main constraint that the proposed crossing method imposes on circuit design is that the input cells at the crossings should have a phase difference of \( \pi \). To be able to meet this constraint with the least delay overhead, a full-fledged 8-phase clocking scheme involving phase shifted versions (with phase difference of \( \pi/4 \)) of each type of clock signal can be used. Though it would lead to increased flexibility, it would need 20 (8 Normal, 4 Crossing and 8 Converting) different types of clock signals to be distributed throughout the circuit. Thus, a trade-off exists between flexibility/delay and ease of implementation. We suggest that the inputs to the crossing be restricted to be clocked only with Normal-0 and Normal-2, allowing any circuit to be designed with only 7 types of clock signals.

It should be remembered that the delay inherent in the crossing and the delays introduced by the need to keep the inputs clocked with only Normal-0 and Normal-2 may increase the delay of the circuit compared to if wire crossings were implemented in any of the old methods. However, this proves to be a favorable option compared to dealing with the complex fabrication requirements and lack of robustness.

Another point to be noted is that, the use of the proposed crossing method may lead to compact and simple designs. We believe that, in larger circuits, the area overhead in crossing wires using a combination of the 45-degree and 90-degree cells - for conversion between signals on 45-degree and 90-degree wires - would be reduced by a good factor when the proposed method of wire crossing is used. It may also lead to decrease in wire lengths, allowing the use of higher clock frequencies. Also, in cases where delay is a constraint, a combination of this wire crossing method and elimination of wire crossings can be employed to reach area and delay constraint goals.
The bistable engine of this simulator is based on the same assumptions and default settings as QCADesigner. Figure 8 shows the results of simulating the layout in Figure 6(b).

Though the main utility of the Crossing and Converting signals is to enable coplanar wire crossings, they may be employed to implement logic or skip the distance generally required between two turning wires, merge two wires to simplify routing etc.

The layout of an arbitrary circuit with six wire crossings using wire crossings based on 45-degree cells shown in Figure 9(a). While QCADesigner fails to simulate this design accurately (Figure 9(b)), the MATLAB simulation engine is able to simulate it correctly. However, as pointed out in [6], the circuit experiences crosstalk when a cell of fixed polarity(-1) is introduced as in Figure 9(c). This shows that coplanar wire crossings as described in Section 3.1 are indeed vulnerable and not robust. In contrast to this, the same circuit using the proposed crossing mechanism (Figure 9(c)) is not affected by the fixed polarity cell, as seen from its simulation waveform in Figure 9(d). Thus, the proposed coplanar wire crossing method is superior.

**DISCUSSION**

We propose a bayesian network based modeling and interference for the QCAcell
Fig. 9: Circuit with a number of wire crossings

Fig: A Small Bayesian Network
polarization. A big Bayesian network is a directed acyclic graph (DAG) in which the nodes of the network represent random variables and a set of directed link connect pairs of nodes the exact joint variable probapility equation is given by

\[ P(x_5, x_4, x_3, x_2, x_1) = P(x_5|x_4, x_3, x_2, x_1) \]
\[ P(x_4|x_3, x_2, x_1)P(x_3|x_2, x_1) \]
\[ P(x_2|x_1)P(x_1) \]

In this BN, the random variable X5 is independent of X1, the conditional independence is expressed as

\[ P(x_5|x_4, x_3, x_2, x_1) = P(x_5|x_4) \]

CONCLUSION

This work shows that coplanar wire crossings are feasible with a single type of cells, enabling the use of a regular grid of QCA cells. Apart from simplifying fabrication requirements, the proposed scheme for coplanar wire crossings leads to more robust and compact designs, the quantification of which, needs further investigation.

Dynamic BN would be useful in analyzing both spatial & temporal behaviour of QCA circuit for defects & reliable operation under physical and environmental variation.

REFERENCES

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